



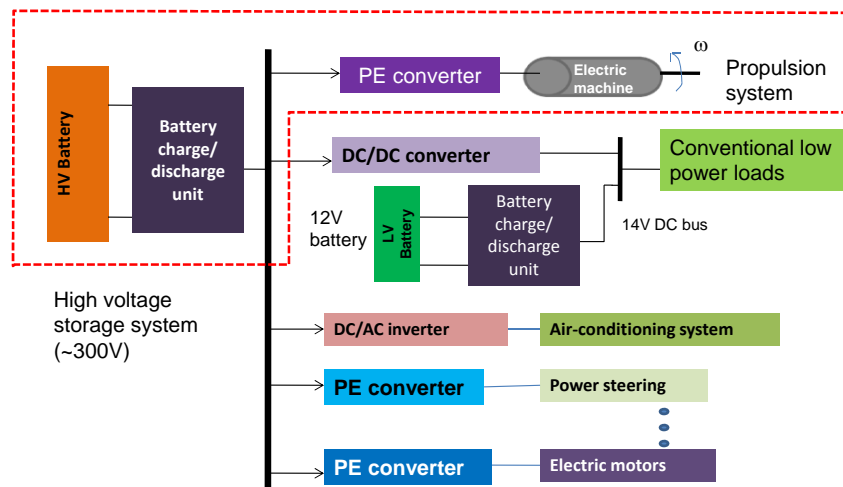
Power Electronic Circuits

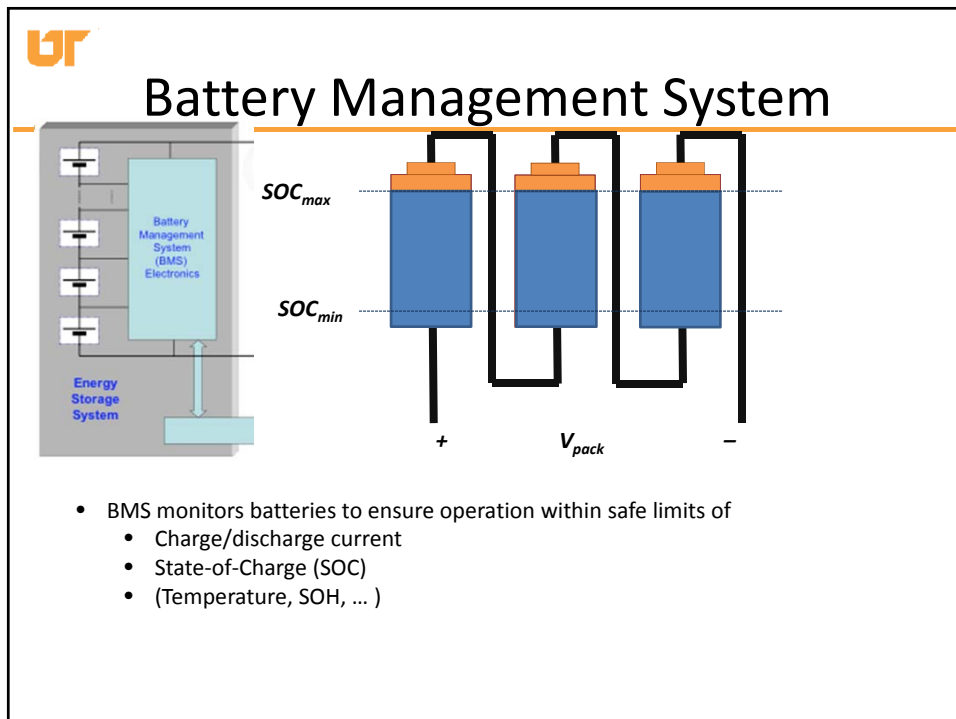
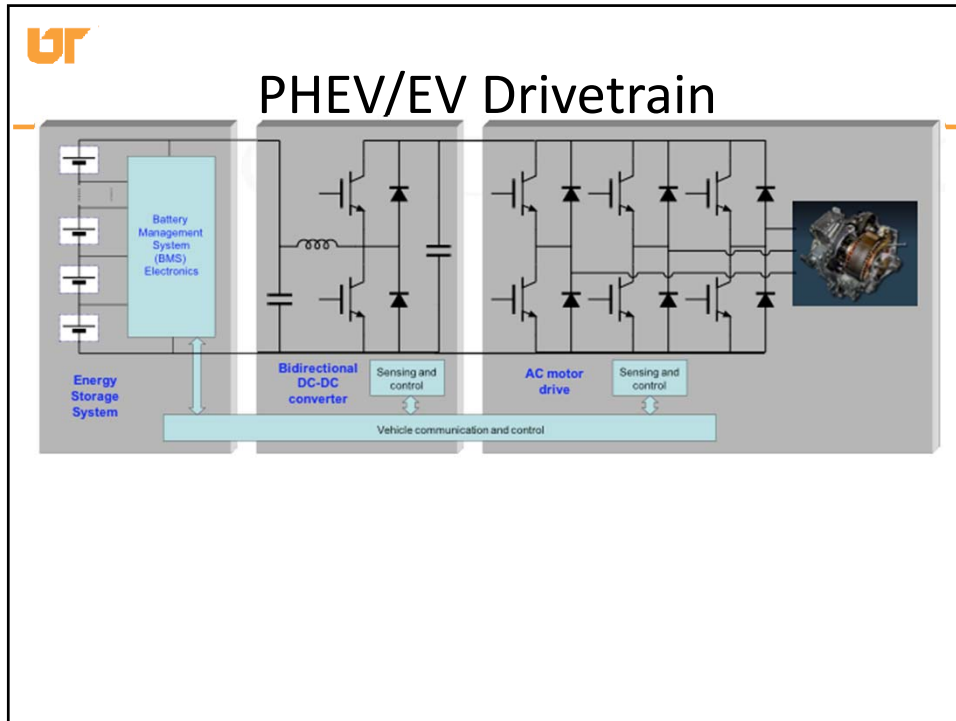
Prof. Daniel Costinett

ECE 482 Lecture 2
January 10, 2014



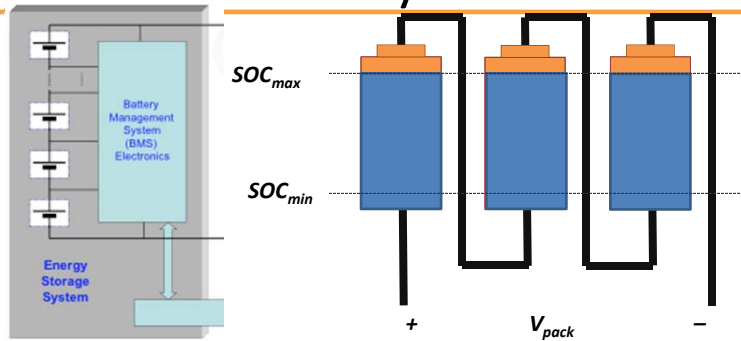
Power Electronics in EVs







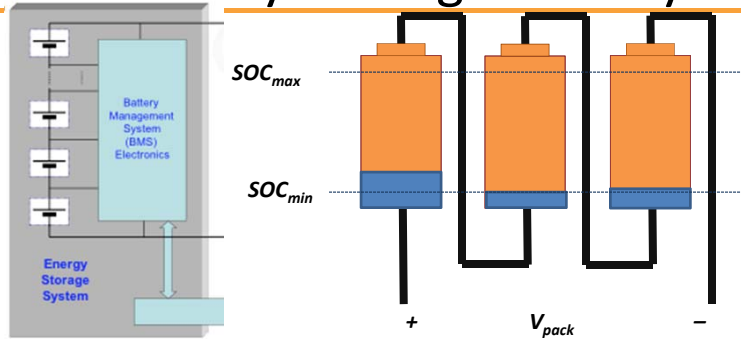
Battery Mismatch



- EV battery consists of many (100's) series battery cells (LFP, Li-ion, NiMH)
- Cells share a charging and discharging current, but may have mismatches in series resistance, capacity, operating temperature, health, or dynamics
- Cells binned by manufacturer to limit mismatch at beginning-of-life



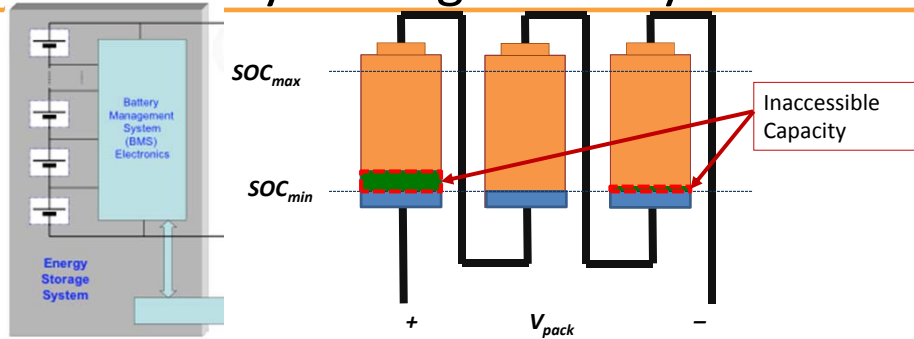
Battery Management System



- Discharge is limited by the first cell to reach the minimum allowable State-of-Charge (SOC).



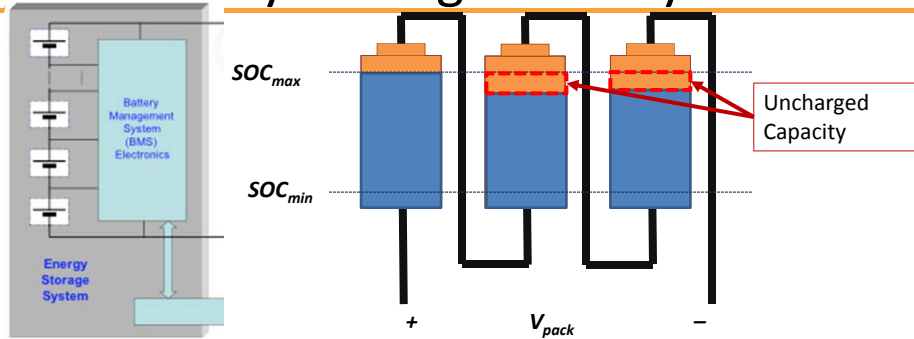
Battery Management System



- Discharge is limited by the first cell to reach the minimum allowable State-of-Charge (SOC).
- Effective pack capacity limited to the capacity of the lowest cell (in Amp-hours)



Battery Management System



- When recharged, charging is stopped when the first cell reaches maximum capacity, leading to incomplete charging of some cells and lower total pack capacity

UF

Battery Management System

- Option 1: Dissipate, then recharge
 - Repeat a number of cycles to balance all cells at full charge

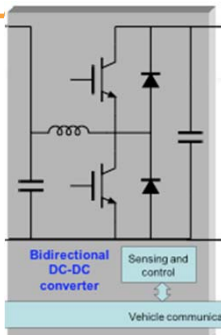
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Battery Management System

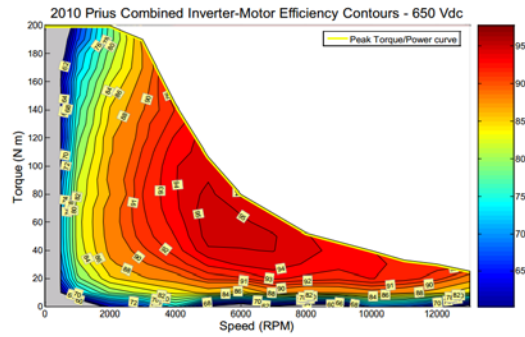
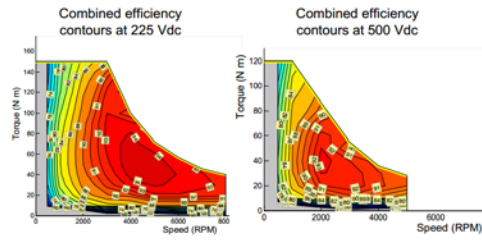
- Option 2: Redistribute
 - Requires more advanced circuits
 - Can be run continuously, during runtime



(Optional) Bidirectional DC-DC



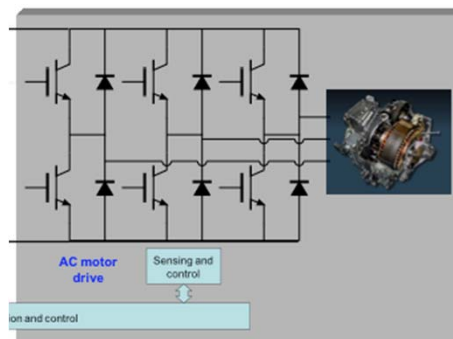
- A DC-DC converter to boost battery voltage is included in many EVs
 - Allows higher η operation of ED
 - Wider operating range
 - Lower pack voltage



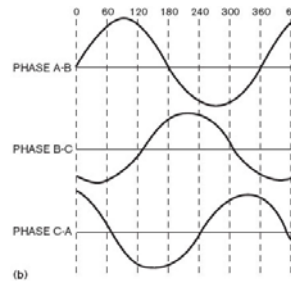
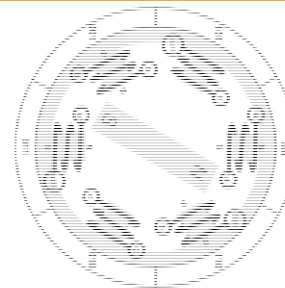
Reference: Oak Ridge National Lab, "Benchmarking of Competitive Technologies"



DC-AC Motor Drive



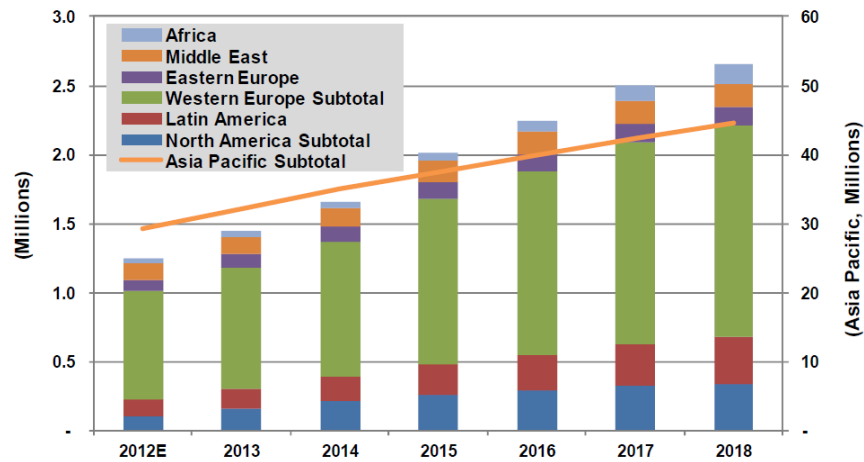
- Motor drive generates three, 120° out of phase signals to drive motor windings
- Individually operate as three individual electronic power converters





Growing Popularity of E-bikes

Electric Bicycle Sales by Region, World Markets: 2012-2018

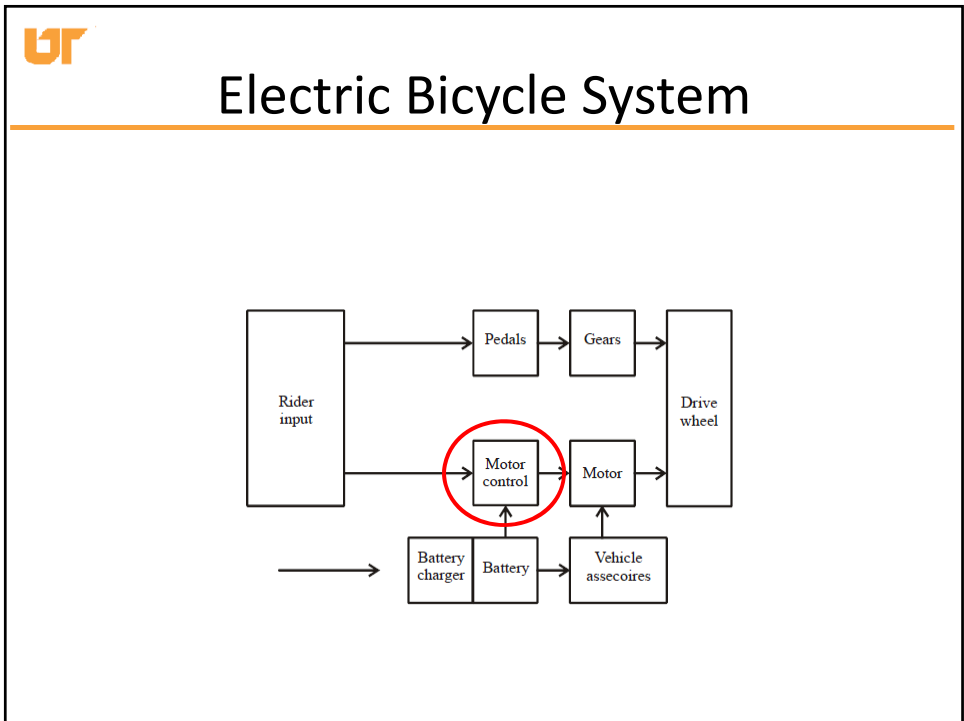
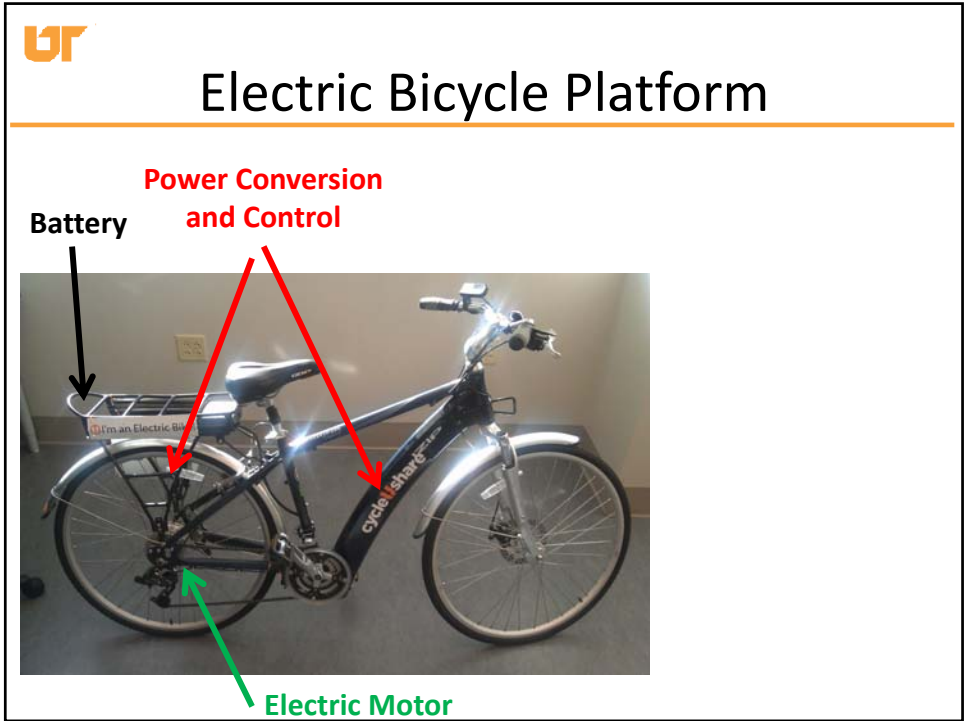


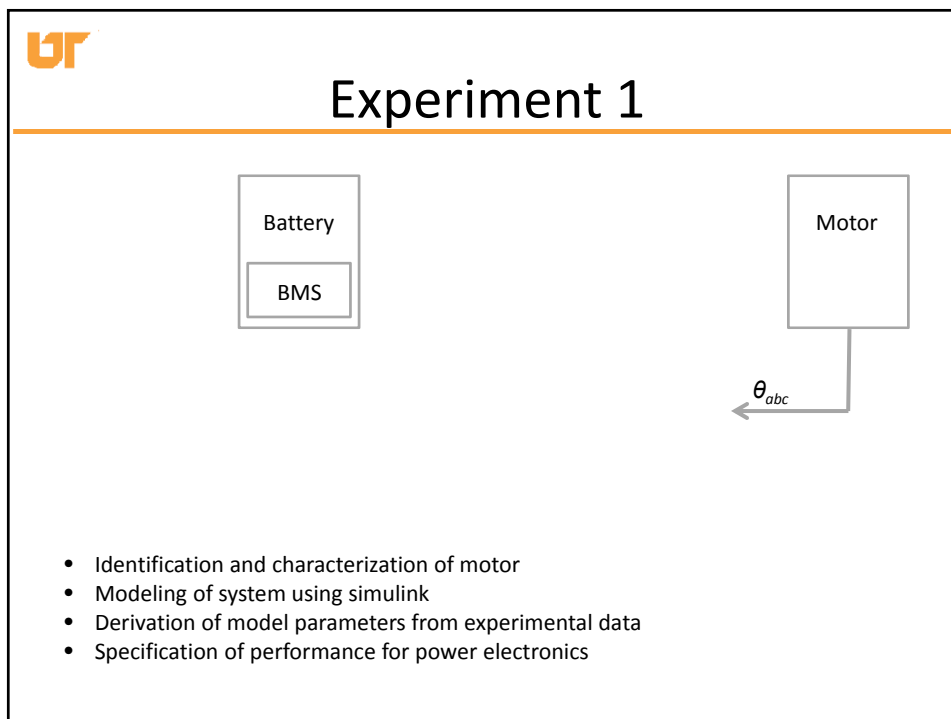
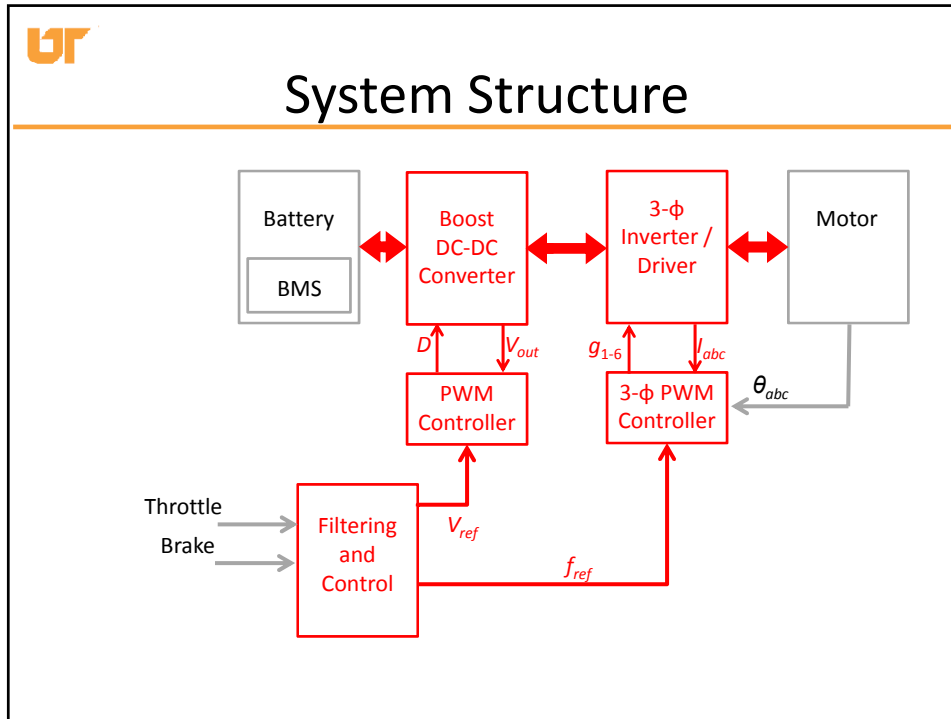
(Source: Pike Research)



Electric Bicycles Worldwide

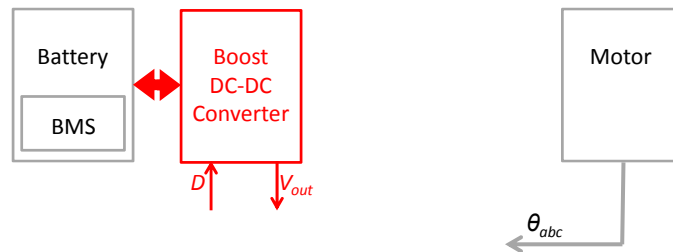
- E-bikes accounted for \$6.9 billion in revenue in 2012
- By utilizing sealed lead-acid (SLA) batteries, the cost of e-bicycles in China averages about \$167 (compared to \$815 in North America and \$1,546 in Western Europe)
- China accounts for 90% of world market
- Western Europe accounts for majority of remaining 10% despite \$1,546 average cost
- North America: 89,000 bicycles sold in 2012







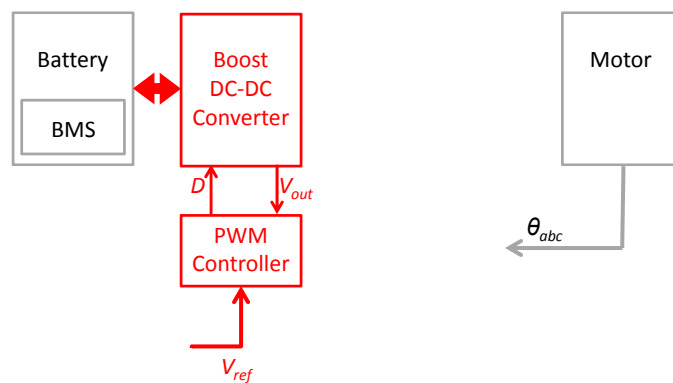
Experiment 2



- Open-loop operation of Boost converter
- Inductor design
- Converter construction and efficiency analysis
- Bidirectional operation using voltage source / resistive load



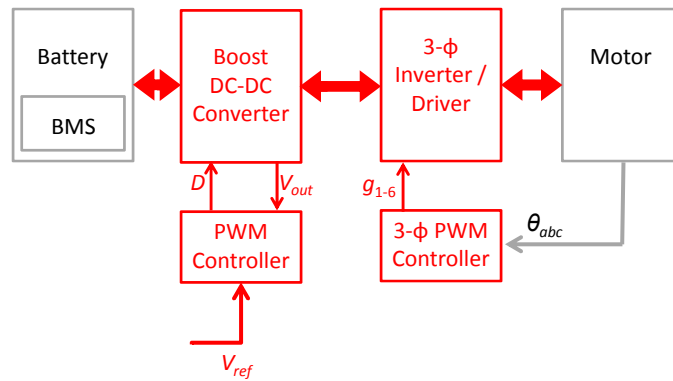
Experiment 3



- Closed loop operation of boost converter
- Feedback loop design and stability analysis
- Analog control of PWM converters



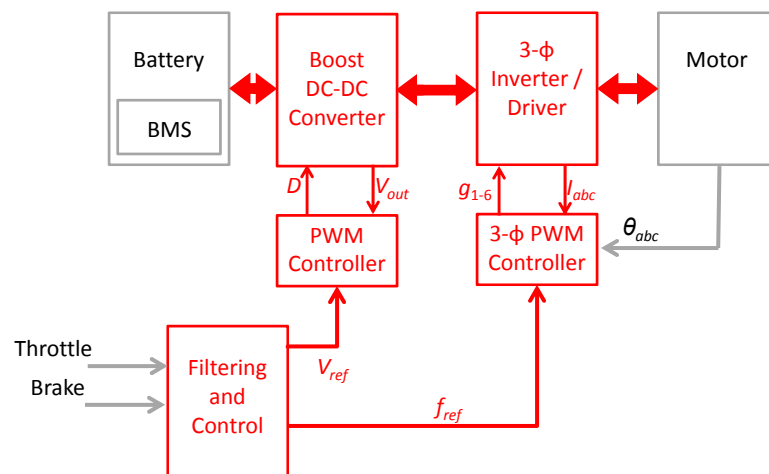
Experiment 4/5



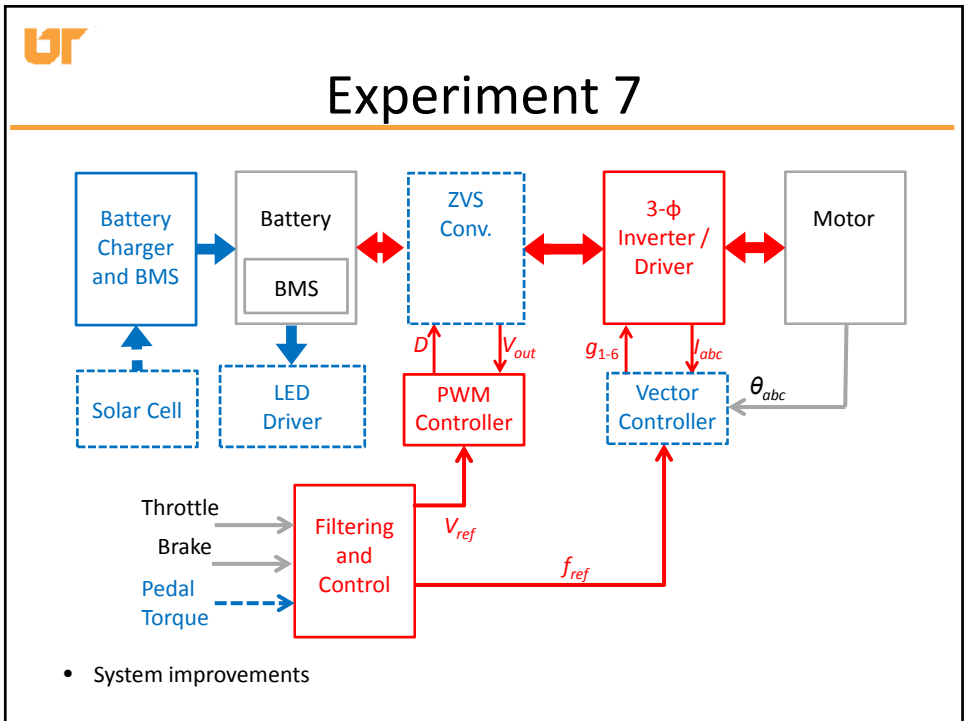
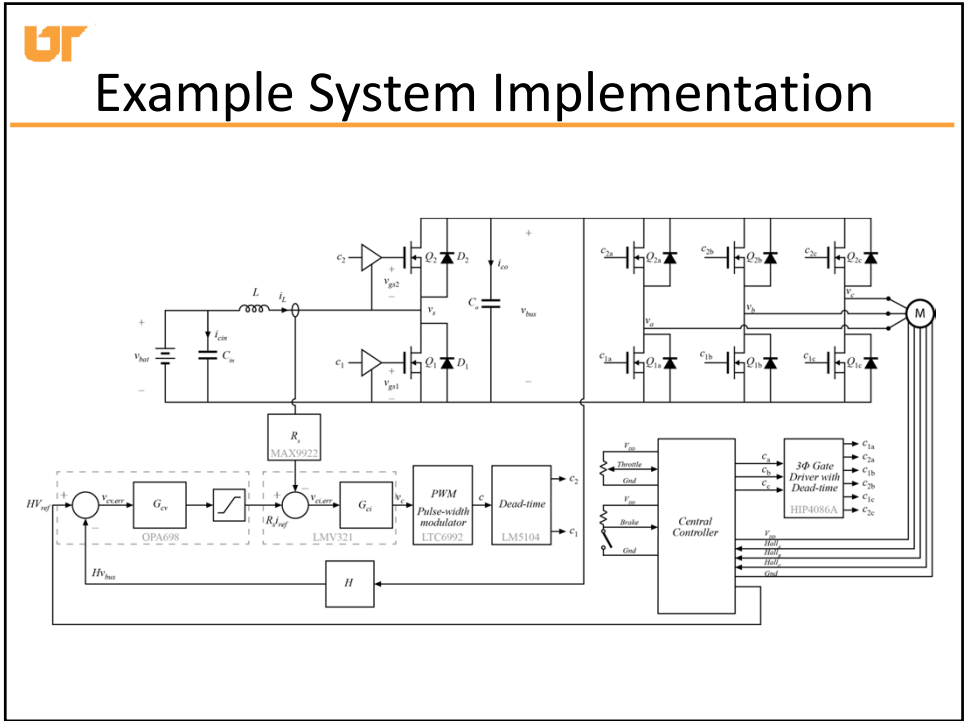
- Circuit layout and PCB design
- Device selection and implementation according to loss analysis
- Basic control of BLDC motors

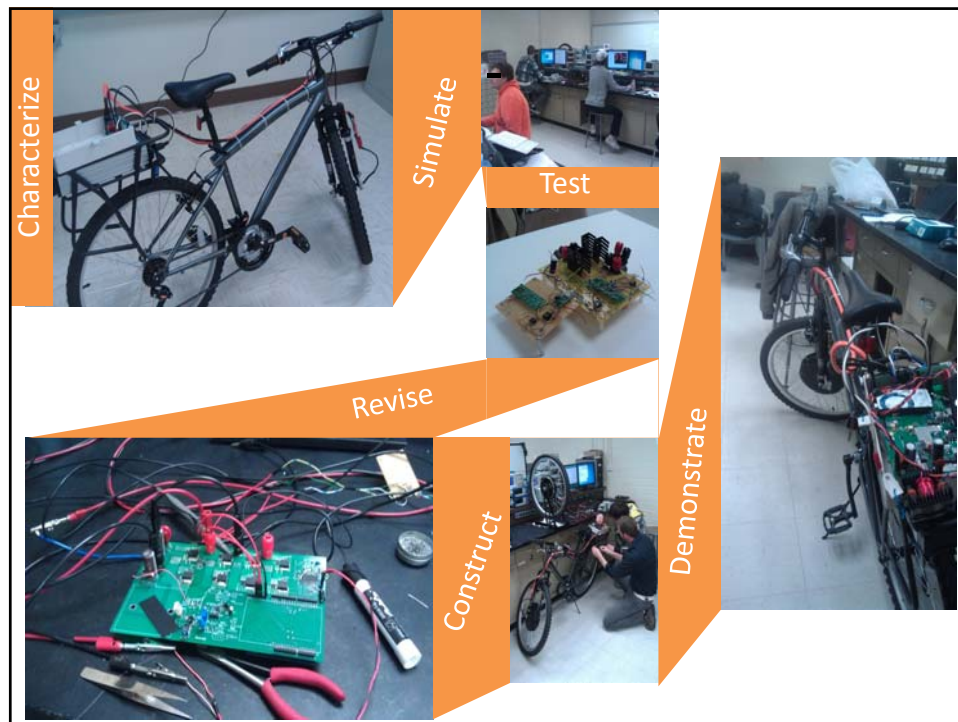


Experiment 6



- System-level control techniques





Design Expo

- No final exam
- Demo operational electric bicycles with system improvements
- Competition to determine the most efficient and well-controlled system



Electric Bicycle Safety and Law

- Traffic Law:
 - Electric motor with power output not more than 1000 W
 - Not capable of propelling or assisting at greater than 20 mph
- No helmet laws for riders over age 16; you may request one at any time
- Read Tennessee bicycle safety laws on website



General Safety

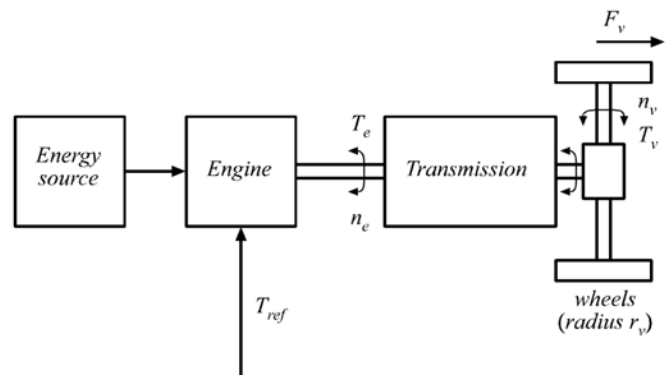
- Lab will work with high voltages (Up to 100 V)
- Will use various machinery with high power moving parts
- Use caution at all times



Introduction to Vehicle Dynamics

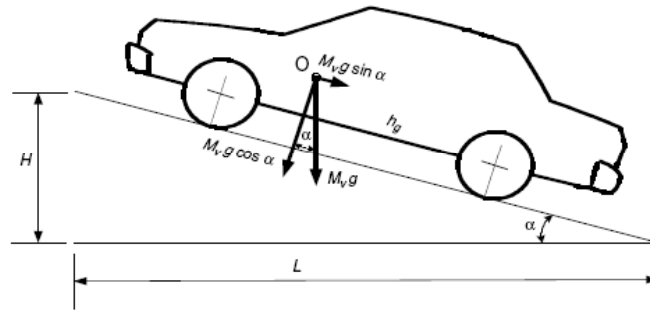


Vehicle as a Feedback System





Basic Vehicle Dynamics



Angle of inclination

$$\alpha = \tan^{-1}\left(\frac{H}{L}\right)$$

Slope or "grade"

$$Z = \left(\frac{H}{L}\right)$$

$$g = 9.81 \text{ m/s}^2$$

Air density

$$\rho = 1.204 \text{ kg/m}^3$$

Rolling resistance coefficient C_r

Aerodynamic drag coefficient C_d



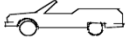




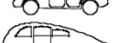
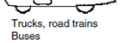


Rolling resistance coefficient C_r

Rolling Resistance Coefficients

Conditions	Rolling resistance coefficient
Car tires on concrete or asphalt	0.013
Car tires on rolled gravel	0.02
Tar macadam	0.025
Unpaved road	0.05
Field	0.1-0.35
Truck tires on concrete or asphalt	0.006-0.01
Wheels on rail	0.001-0.002

Aerodynamic drag coefficient C_d

Vehicle Type	Coefficient of Aerodynamic Resistance
 Open convertible	0.5-0.7
 Van body	0.5-0.7
 Ponton body	0.4-0.55
 Wedge-shaped body; headlamps and bumpers are integrated into the body, covered underbody, optimized cooling air flow	0.3-0.4
 Headlamp and all wheels in body, covered underbody	0.2-0.25
 K-shaped (small breakway section)	0.23
 Optimum streamlined design	0.15-0.20
Trucks, road trains	0.8-1.5
Buses	0.6-0.7
Streamlined buses	0.3-0.4
Motorcycles	0.6-0.7

Reference: Mehrdad Ehsani, Yimin Gao, Sebastien E. Gay, and Ali Emadi, Modern Electric, Hybrid Electric, and Fuel Cell Vehicles, CRC Press 2004.
Chapter 2



Typical Performance Specifications

• Cruising ($v = \text{const}$) specs

- Top cruising speed on a flat road: v_{max}
- Gradeability: ability to ascend a road of grade Z (in %) at a cruising speed v_{zmax}

• Acceleration specs

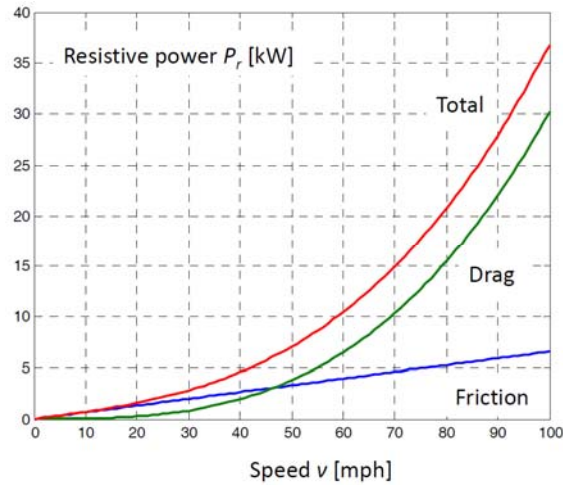
- Time t_a it takes to accelerate from v_s to v_f Typical: $v_s = 0$ mph to $v_f = 60$ mph (100 km/h) in t_a seconds



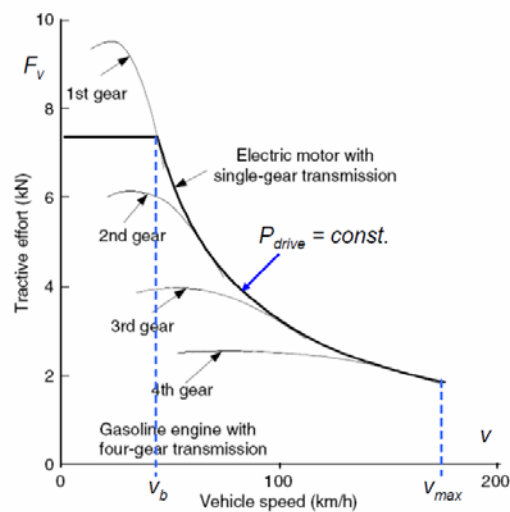
Cruising on a flat road

$$P_v = F_v v \approx \frac{1}{2} \rho C_d A_v v^3 + C_r M_v g v + M_v v \frac{dv}{dt}$$

Example
 $M_v = 1500 \text{ kg}$
 $r_w = 0.3 \text{ m}$
 $C_d = 0.26$
 $C_r = 0.01$
 $A_v = 2.16 \text{ m}^2$



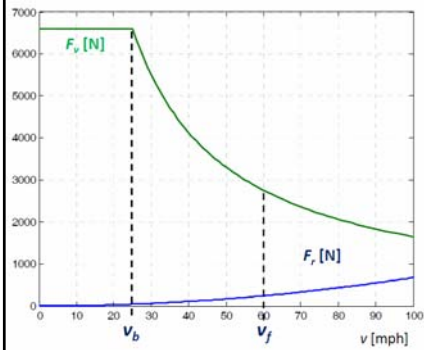
Engine Traction Characteristics





Acceleration Spec

$$M_v \frac{dv}{dt} \approx F_v - \frac{1}{2} \rho C_d A_v v^2 - C_r M_v g$$



Engine Power Rating

$$P_v \approx \frac{1}{2} \frac{M_v}{t_a} (v_b^2 + v_f^2) + \frac{1}{2} \rho C_d A_v v_f^3 + C_r M_v g v_f$$

Example

$$M_v = 1500 \text{ kg}$$

$$C_d = 0.26$$

$$C_r = 0.01$$

$$A_v = 2.16 \text{ m}^2$$

$$x = 4$$

Acc. performance spec: 0-60 mph in $t_a = 10 \text{ s}$

$$(P_v)_{required} \approx 74 \text{ kW (99 hp)}$$