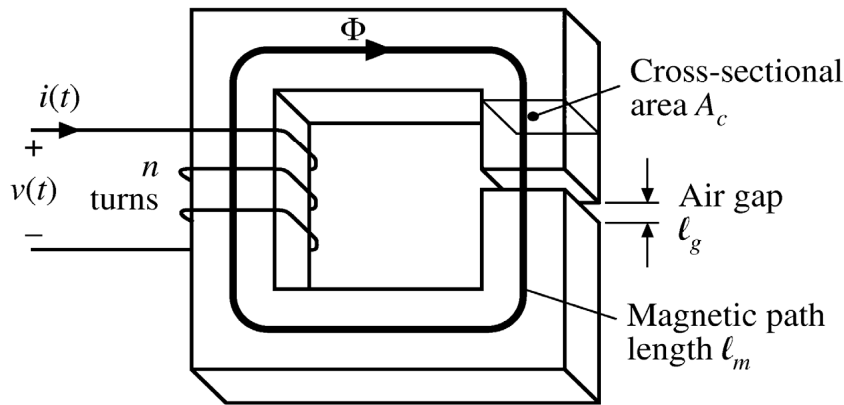


Modeling BLDC Motors

Review of Basic Magnetics

Background knowledge for this lecture, e.g.



Assumptions:

- (1) $\mu_c \gg \mu_0$ Φ flux is only within core bounds (even at air gap)
- (2) B & H fields are uniform within the core
- (3) Core is unsaturated with $B = \mu_c H$

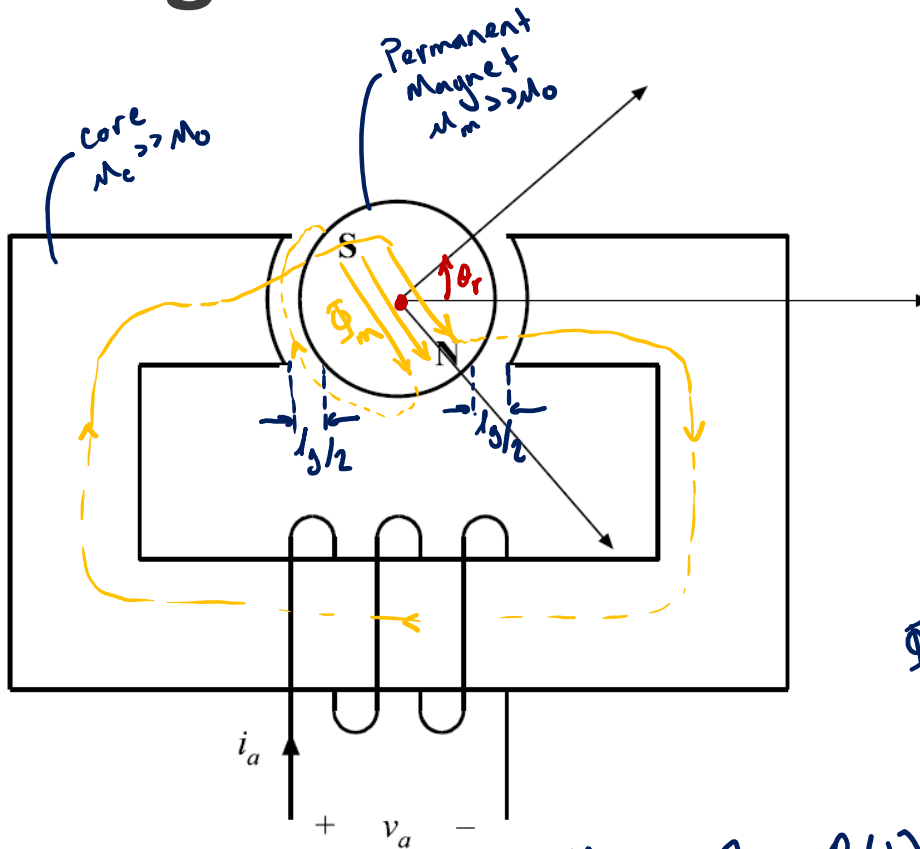
Results:

$$L \approx \frac{\mu_0 \mu_r n^2}{l_g}$$

$$R = \frac{l_g}{\mu_r \mu_0 n^2 A_c}$$

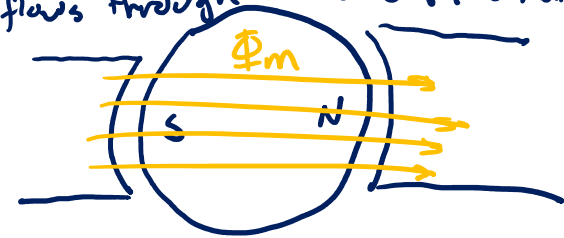
$$B(t) = \frac{1}{n A_c} \int_0^t v(t) dt \approx \frac{\mu_0 n}{l_g} i(t)$$

Single Phase Motor (Simplified)

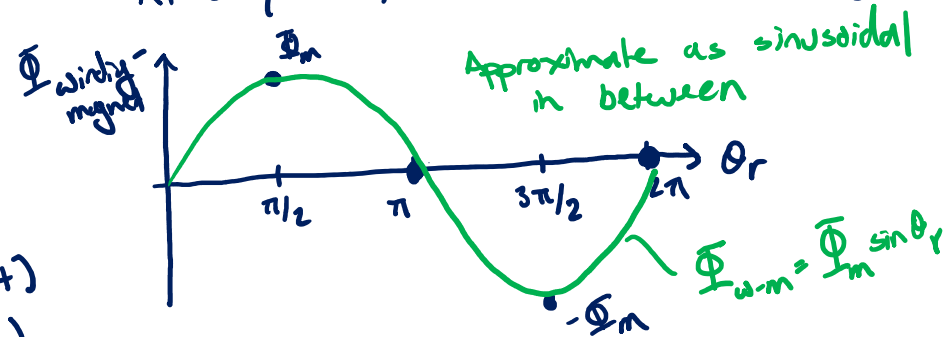


Magnet can rotate, characterized by angle θ_r

When $\theta_r = \frac{\pi}{2}$, Assume all flux Φ_m flows through the core (Φ winding)



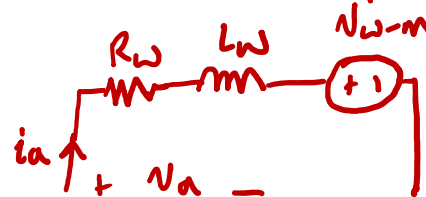
At any θ_r , flux coupled into winding is



If magnet is rotating in time $\theta_r \rightarrow \theta_r(t)$

$$N_{w-m} = n \frac{d}{dt} \Phi_{w-m} = n \Phi_m \frac{d}{dt} \sin(\theta_r(t))$$

Circuit model of winding:



Electromechanical Conversion

$$V_{w-m} = N \Phi_{Im} \frac{d}{dt} \sin(\theta_r(t))$$

$\underbrace{N \Phi_{Im}}_{\lambda_m \equiv \text{"flux linkage"}}$

If the magnet spins at a constant speed $\frac{d\theta_r(t)}{dt} = \omega_r$

$$V_{w-m} = \lambda_m \cos(\theta_r(t)) \frac{d\theta_r(t)}{dt}$$

$$V_{w-m} = \lambda_m \omega_r \cos(\theta_r)$$

Power supplied to winding $P_a = i_a \cdot N a$

$$P_a = \underbrace{i_a^2 R_w}_{\text{conduction loss}} + \underbrace{i_a L_w \frac{di_a}{dt}}_{\text{reactive power}} + \underbrace{i_a \lambda_m \omega_r \cos(\theta_r)}_{\text{converted to mechanical power}}$$

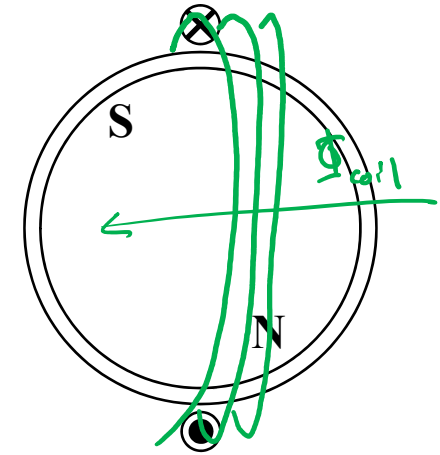
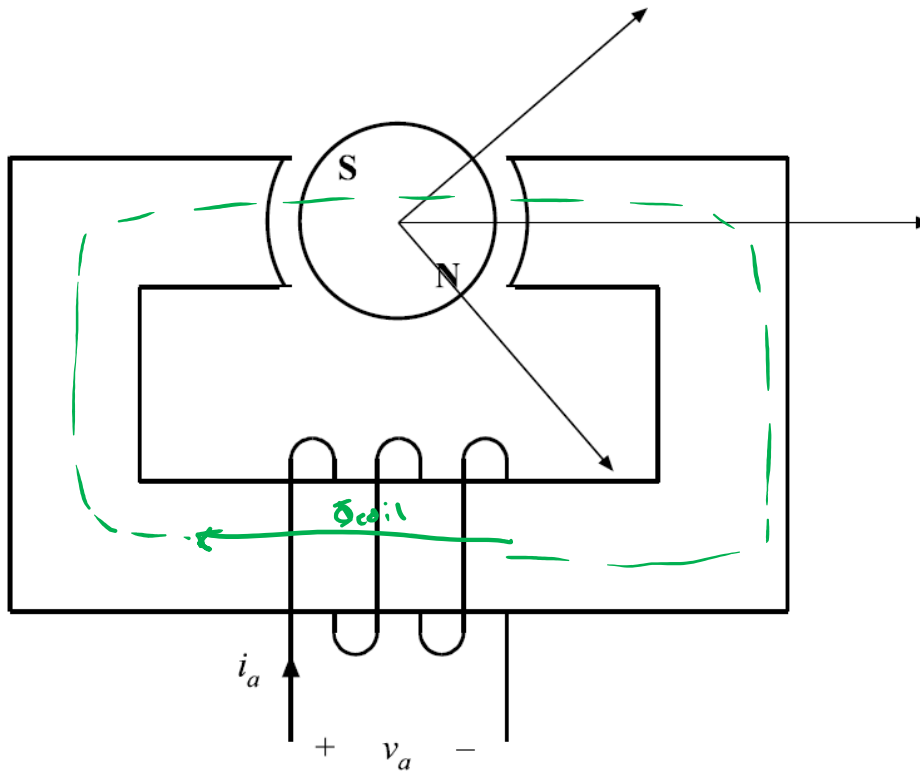
Mechanical Power $P_m = T_r \omega_r$
 Neglecting friction or dynamics

$$\cancel{T_r \omega_r} = i_a \lambda_m \cancel{\omega_r} \cos(\theta_r)$$

$$T_r = i_a \lambda_m \cos(\theta_r)$$

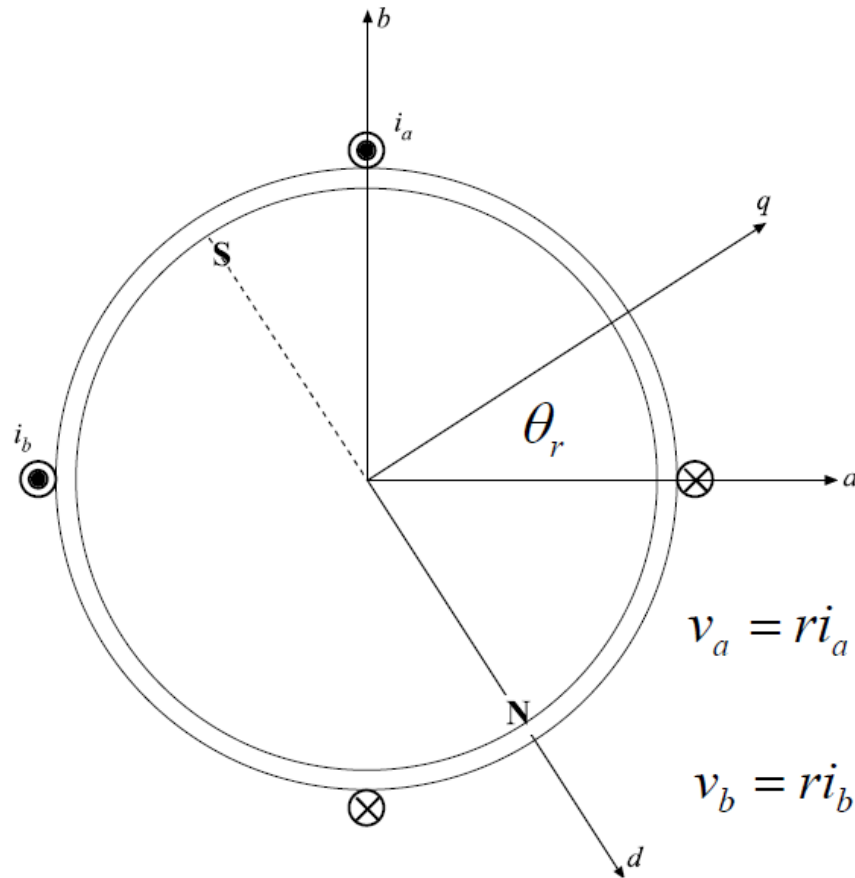
No matter how i_a is controlled, torque goes to ϕ

Alternative Diagram



Simplified diagram
- shows how winding & magnet
fluxes interact at varying θ_r

2-Pole, 2-Phase PMSM



Two-pole, two-phase PMSM
terminal characteristics in
stator reference frame

$$\lambda_a(\theta_r) = \lambda_M \sin(\theta_r)$$

$$\lambda_b(\theta_r) = -\lambda_M \cos(\theta_r)$$

$$v_a = ri_a + \frac{d\lambda_a}{dt} = ri_a + L \frac{di_a}{dt} + \lambda_M \omega_r \cos(\theta_r)$$

$$v_b = ri_b + \frac{d\lambda_b}{dt} = ri_b + L \frac{di_b}{dt} + \lambda_M \omega_r \sin(\theta_r)$$

$$\tau_r = \lambda_m (i_a \cos(\theta_r) + i_b \sin(\theta_r))$$

$$\tau_r = \lambda_m I_x$$

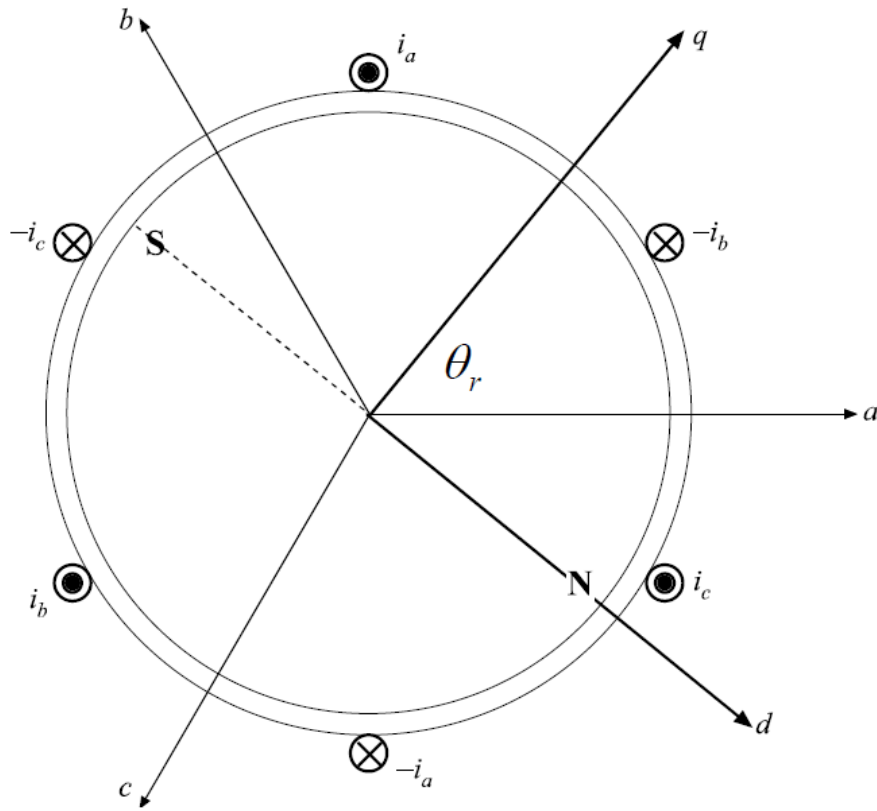
No torque ripple!
Requires control to
synchronize currents to
rotation

If we control the currents

so that

$$\begin{cases} i_a = I_x \cos(\theta_r) \\ i_b = I_x \sin(\theta_r) \end{cases}$$

3-Phase, 2-Pole PMSM



$$\lambda_a(\theta_r) = \lambda_m \sin(\theta_r)$$

$$\lambda_b(\theta_r) = \lambda_m \sin\left(\theta_r - \frac{2\pi}{3}\right)$$

$$\lambda_c(\theta_r) = \lambda_m \sin\left(\theta_r - \frac{4\pi}{3}\right)$$

$$\tau_r = i_a \lambda_m \cos(\theta_r) + i_b \lambda_m \cos\left(\theta_r - \frac{2\pi}{3}\right) + i_c \lambda_m \cos\left(\theta_r - \frac{4\pi}{3}\right)$$

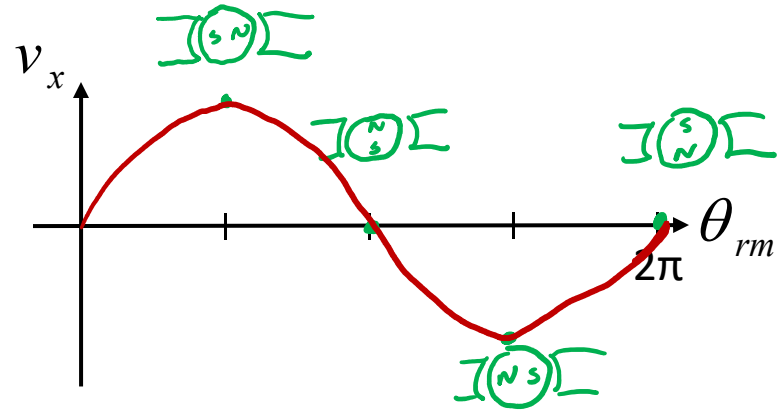
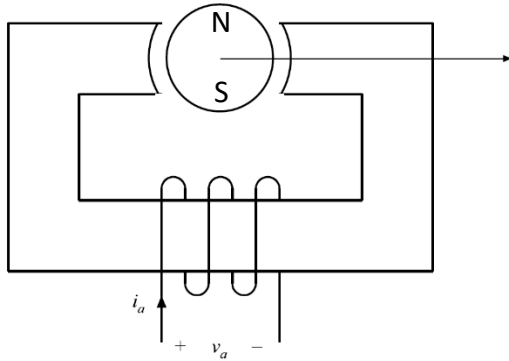
with currents
controlled to
sync

$$\tau_r = \frac{3}{2} \lambda_m I_x$$

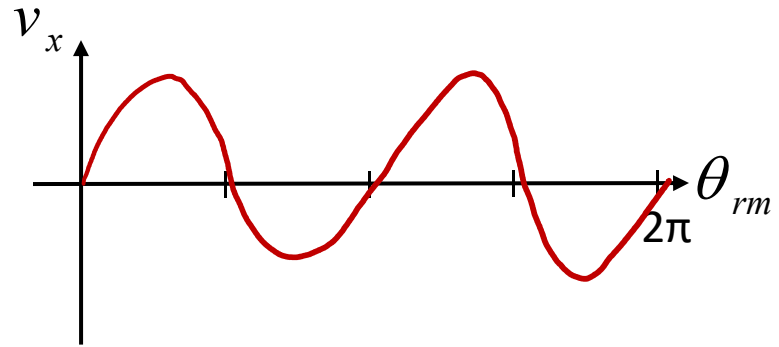
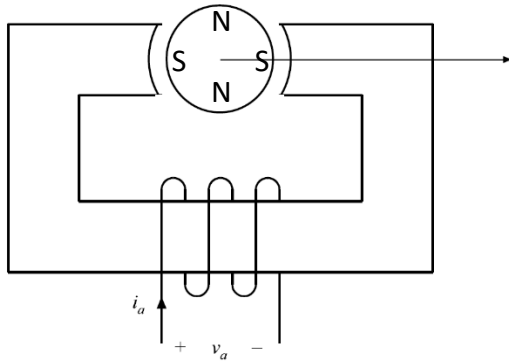
⌀ startup direction is guaranteed

Different Number of Poles

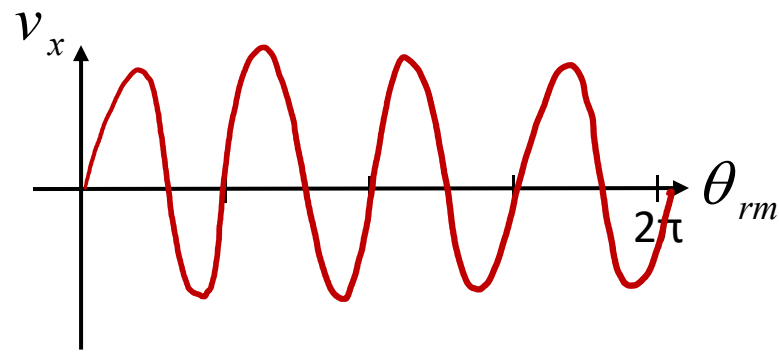
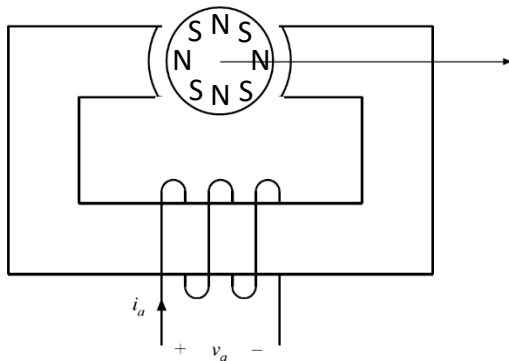
2 pole



4 pole

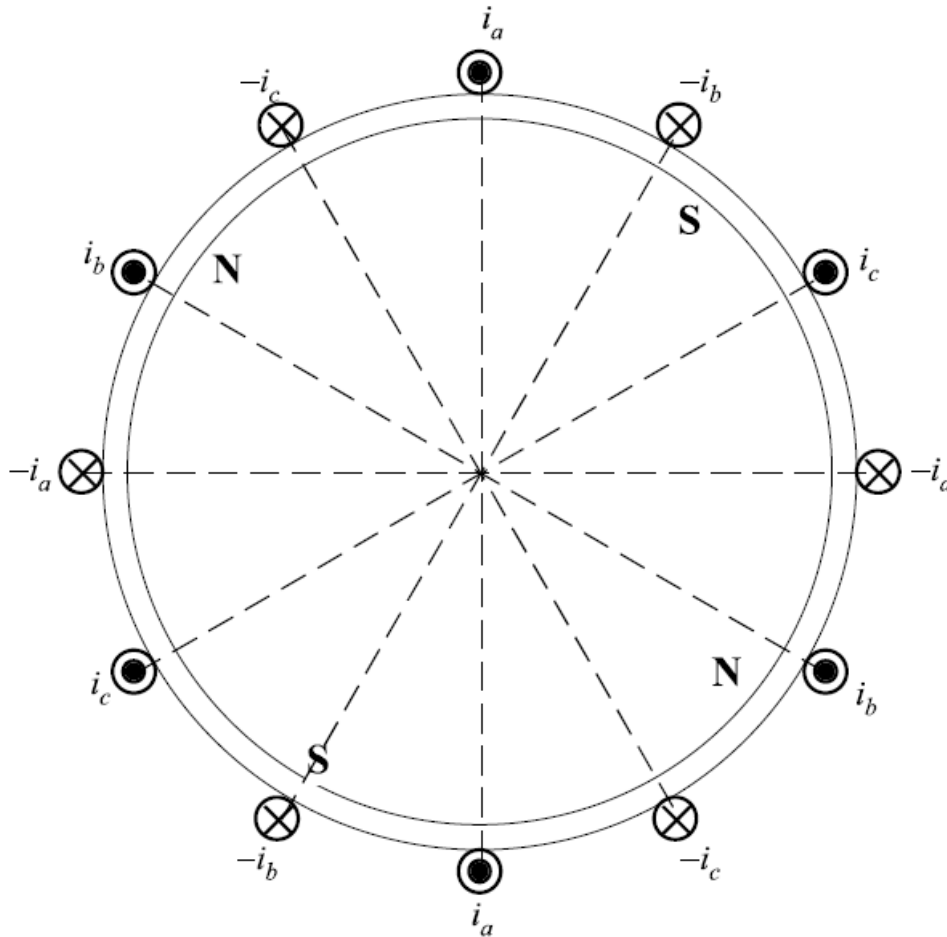


8 pole



3-Phase, P-Pole PMSM

$P = 4$ example



Poles always occur in pairs

Electrical and mechanical angle

$$\theta_r = \frac{P}{2} \theta_{rm}$$

Electrical and mechanical speed

$$\omega_r = \frac{P}{2} \omega_{rm}$$

Max torque per amp

$$T_m \leq \lambda_m \frac{P}{2} \frac{3}{2} I$$

Outer- vs. Inner-Rotor

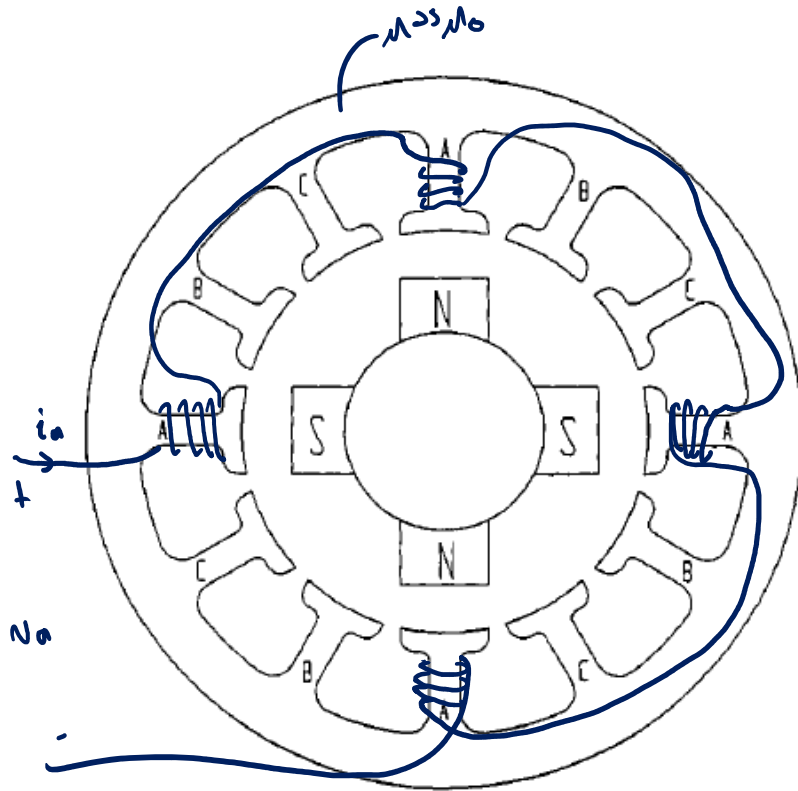


FIGURE 5.15 Multiphase inner-rotor motor.

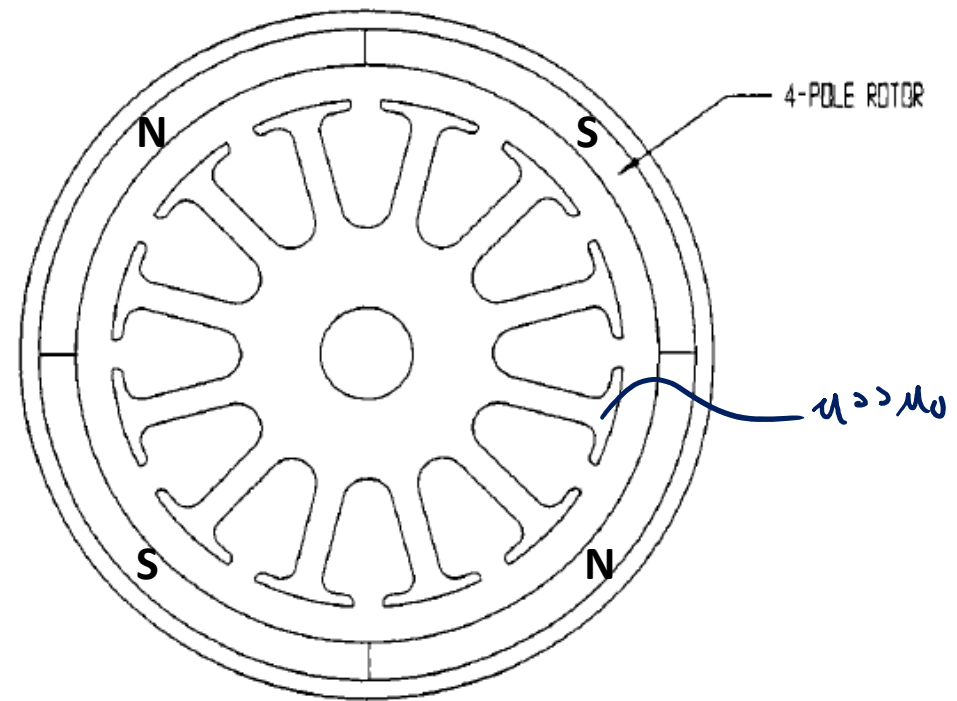
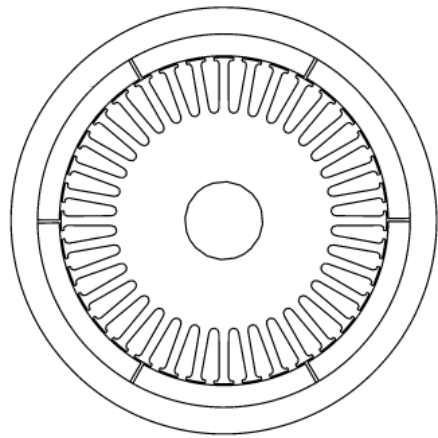


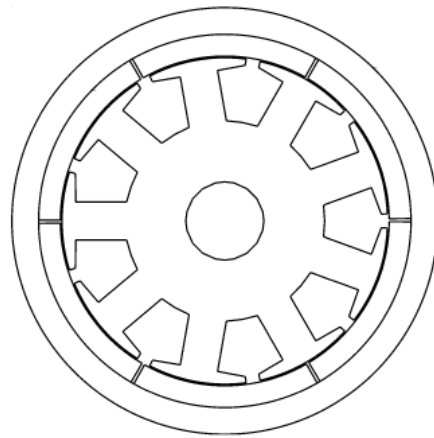
FIGURE 5.13 Multiphase outer-rotor motor.

- Traditional motors are inner-rotor
- On e-bike, need hub to remain stationary and outer wheel to spin

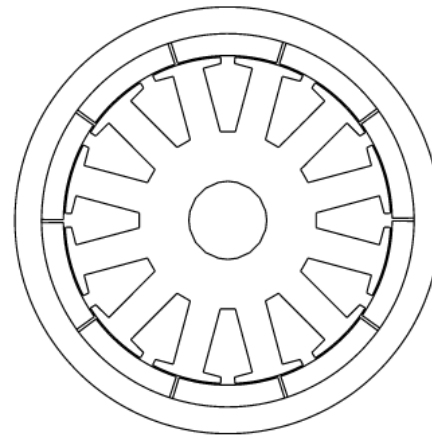
Motor Teeth/Poles Example



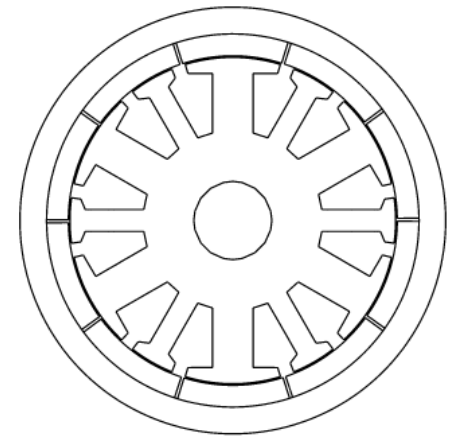
(a)
36-slot/6-pole



(b)
9-slot/6-pole



(c)
12-slot/10-pole
(all teeth wound)

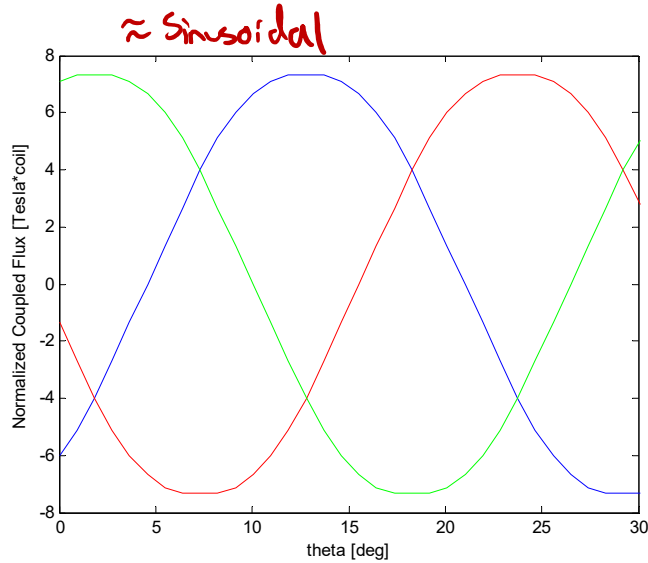


(d)
12-pole/10-pole
(alternate teeth wound)

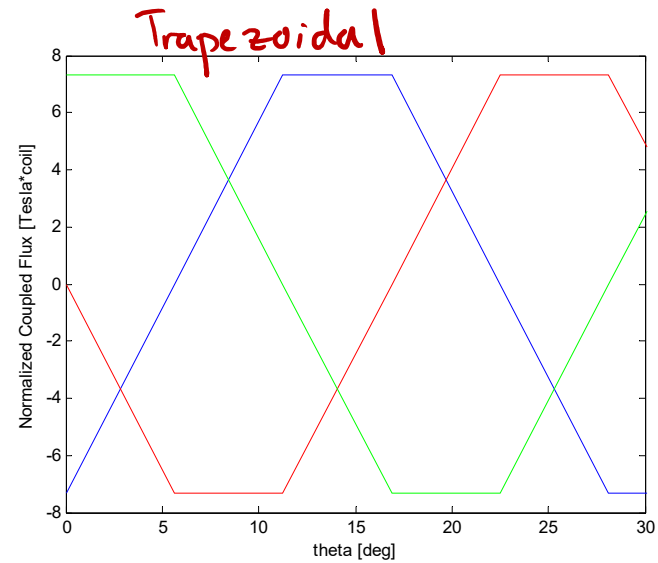
Shaping Back-EMF

- Earlier, assumed $f(\theta_r) = \sin(\theta_r)$ resulting in sinusoidal back-EMF
- Ways to achieve:
 1. Sinusoidal distribution of windings
 2. Altering slot/pole/phase
- #2 is used in our motor

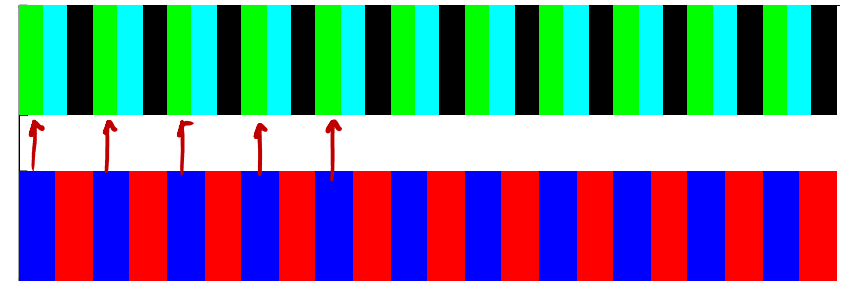
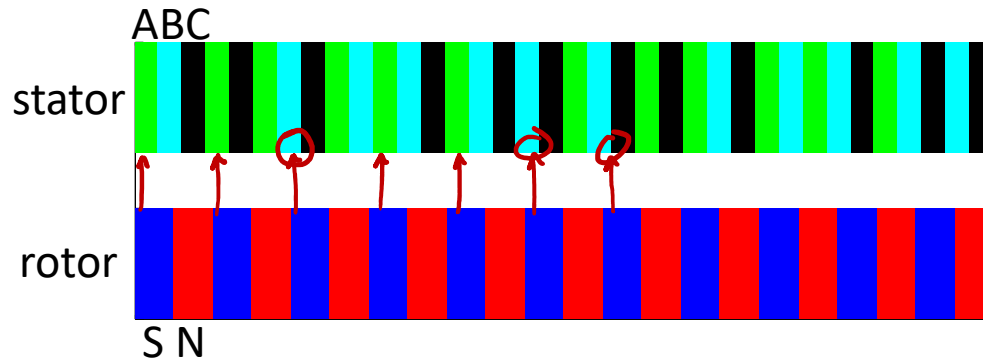
Shape of Back EMF



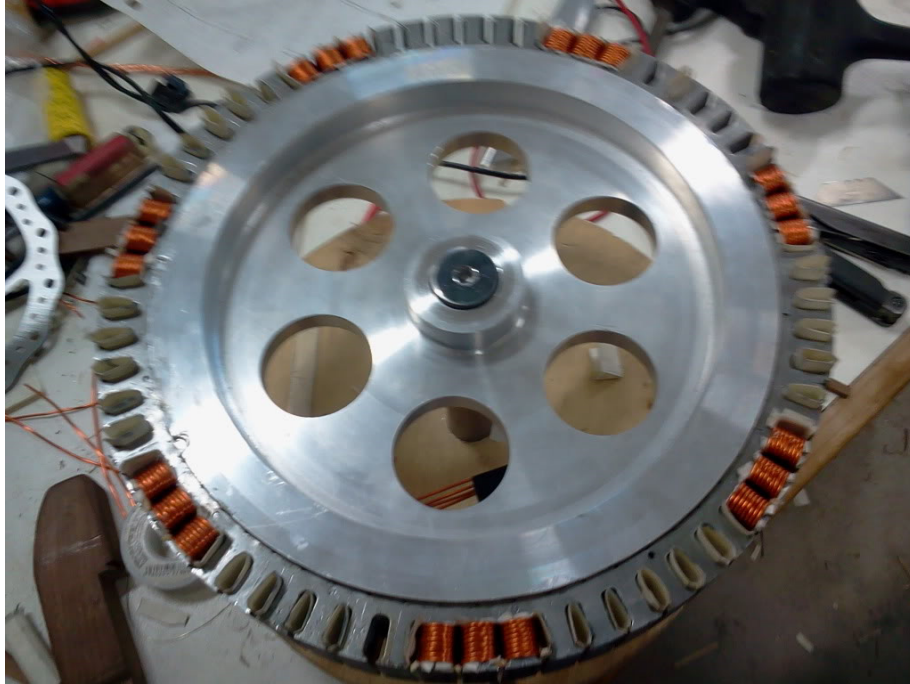
- 36 Teeth, 22 Poles
- Teeth/Pole/Phase = 0.5455



- 33 Teeth, 22 Poles
- Teeth/Pole/Phase = 0.5



Stator Winding



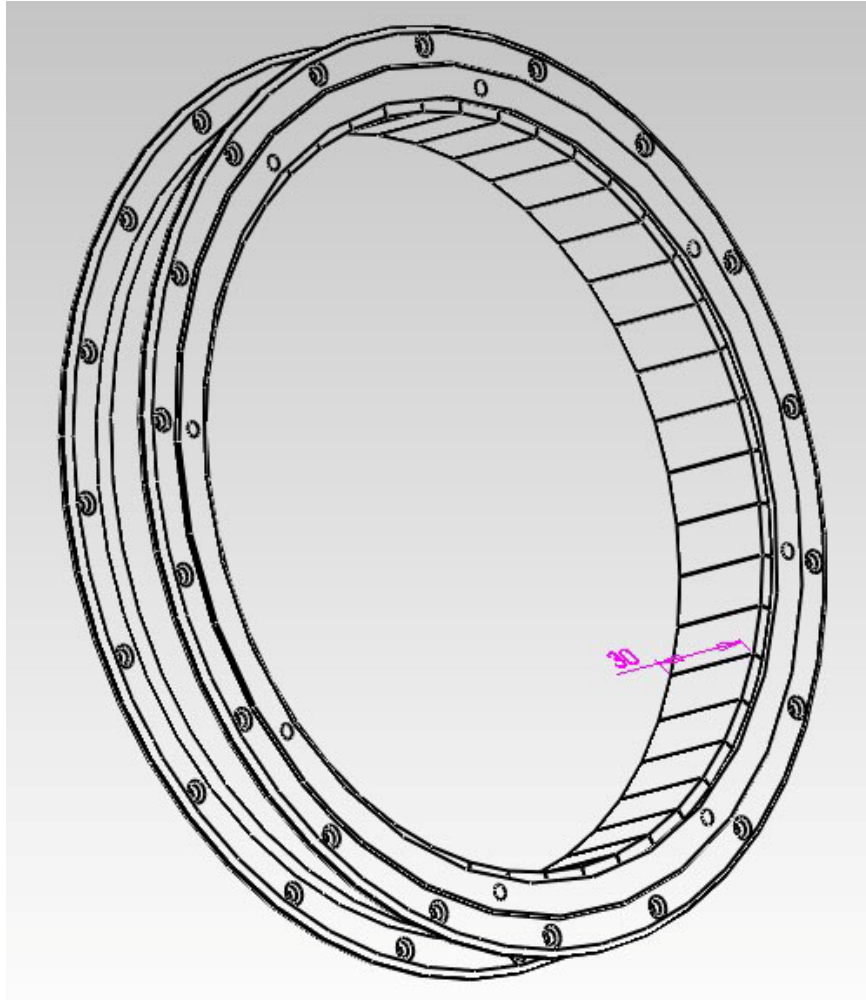
Complete winding of Phase A



Complete winding of all phases

56 pole
63 teeth

Rotor and Poles



- Outer rotor (to which spokes/wheel are attached)
- Magnets alternate N-S